STANDARDIZED DATA PAGES FOR RECIPROCATING ENGINES

Standardized data pages are used to present the specifications of the basic aircraft engines and airborne auxiliary units described and illustrated in the following section of the book. The arrangement of

the data on the standardized data pages is as follows:

First, there is a concise description of the engine, its construction and the major accessories with which it is equipped. Then, in tabular form, there are items such as bore, stroke, displacement (swept volume), compression ratio, overall dimensions, frontal area, total weight and weight per maximum horsepower.

Fuel and lubricating oil consumptions at cruising output are given in units of weight. The fuel grade and the viscosity of the lubricating

oil at 210° F. (100° C) also are specified.

Efficiency figures such as maximum power output per unit of displacement, maximum power output per unit of piston area, maximum piston speed and maximum brake mean effective pressure have been calculated for comparative purposes.

Finally, the various horsepower ratings of the engine are given,

such as:

Take-off rating, or the maximum horsepower which it is permissible to use at sea level and at low altitudes.

Military (combat) rating, or the maximum horsepower which it is permissible to use for military purposes at various altitudes.

Normal rating, or the maximum horsepower which the engine can deliver continuously for climb without undue stress.

Cruising rating, or the maximum horsepower recommended for continuous operation consistent with reasonable fuel economy.

Emergency rating, or the maximum horsepower which it is permissible to use for a short period of time in an emergency.

Stand-by ratings, or the maximum horsepower which it is permissible to use continuously when one or more engines are out of operation, are given where available.

Ratings obtained with alcohol-water injection or methanol-water injection—commonly known as water injection—are indicated by the

letters A.D.I. (Anti-Detonant Injection).

The status of the data on the standardized pages can be seen from the notation at the top of each page adjacent to the country of origin. New denotes completely new data. Revised indicates major revisions, Unmarked pages have only minor changes.

Rolls-Royce Merlin XX

Rolls-Royce Merlin XX

ModelMerlin XX.	
Type	es, pressure water cooled 4-cycle.
Construction 2-piece aluminum alloy cran cylinder blocks with integr liners. 2 inlet valves and 2 cooled) per cylinder actuate 6-throw 1-piece counterbalar in 7 plain bearings. Spur re	ral heads, Steel cylinder 2 exhaust valves (sodium ed by overhead camshaft, aced crankshaft supported
SuperchargerGear-driven 2-speed superch 9.49:1.	narger, ratios 8.15:1 and
Carburation1 S.U. AVT40 twin-choke upo matic mixture control and a	draft carburetor with auto- automatic boost control.
Ignition2 B.T.H. C5SE12-S or 2 Rot spark plugs per cylinder. S	tax NES12-4 magnetos. 2 Shielded wiring.
LubricationPressure feed, 70 lb./sq.in. (4	4.9 kg/cm ²)
StarterB.T.H. hand and electric star	
Bore	137 mm 152 mm 27,0 1 6,0:1 0,757 m 1,046 m 1,793 m 0,54 m ² 658 kg 0,44 kg 235 g/hp/hr 10 g/hp/hr 100 octane 20,5 cs 54,8 hp/1 0,83 hp/cm ² 15,2 m/sec 16,7 kg/cm ²
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	000 ft. (1 800 m) 500 ft. (3 800 m) 250 ft. (2 800 m)
1,040 h.p./2,650 r.p.m./16,	000 ft. (4 900 m)
Merlin 21: Same as Merlin XX, but has r	reverse coolant flow.

Similar to Merlin XX.

Merlin 22:

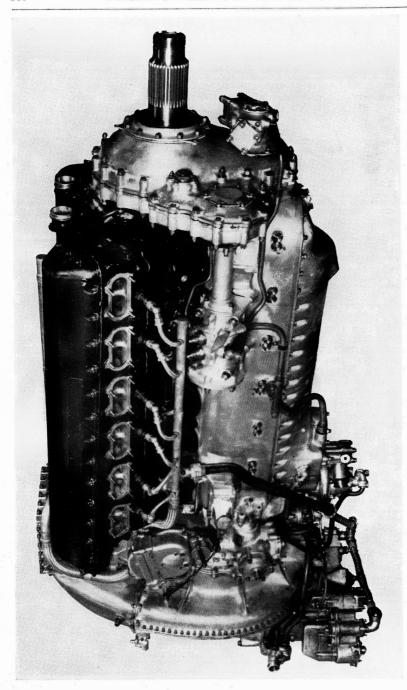


Rolls-Royce Merlin 45

Rolls-Royce Merlin 45

ModelMerlin 45.
Type
Construction2-piece aluminum alloy crankcase. 2 aluminum alloy cylinder blocks with integral heads. Steel cylinder liners. 2 inlet valves and 2 exhaust valves (sodium cooled) per cylinder actuated by overhead camshaft. 6-throw 1-piece counterbalanced crankshaft supported in 7 plain bearings. Spur reduction gear, ratio 0.48:1
SuperchargerGear-driven 1-speed supercharger ratio 9.1.1
carburation1 S.U. AVT40 twin-choke updraft carburetor with automatic mixture control and automatic hoost control
spark plugs per cylinder. Shielded wiring
LubricationPressure feed, 70 lb./sq.in. (4,9 kg/cm ²).
StarterRotax hand and electric starter.
Bore
Output (take-off) 1,185 h.p./3,000 r.p.m./54.3 in. (1 380 mm) Hg. boost Output (combat) 1,515 h.p./3,000 r.p.m./11,000 ft. (3 350 m) Output (rated) 1,200 h.p./2,850 r.p.m./16,000 ft. (4 900 m) Output (cruising) 1,060 h.p./2,650 r.p.m./14,500 ft. (4 400 m)
Merlin 46: 1,100 h.p./3,000 r.p.m./take-off; 1,415 h.p./3,000 r.p.m./ 14,000 ft. (4 250 m) combat output; 1,115 h.p./2,850 r.p.m./19,000 ft. (5 750 m) rated output. Reduction

gear ratio 0.48:1. 1-speed supercharger, ratio 9.1:1. 100-octane gasoline.



Rolls-Royce Merlin 61

Rolls-Royce Merlin 61

ModelMerlin 61.		
Type	, 4-cycle.	
Construction2-piece aluminum alloy crankcase. 2 aluminum alloy cylinder blocks with detachable heads for each block. Steel cylinder liners. 2 inlet valves and 2 exhaust valves (sodium cooled) per cylinder actuated by overhead camshaft. 6-throw 1-piece counterbalanced crankshaft supported in 7 plain bearings. Spur reduction gear, ratio 0.42:1.		
SuperchargerGear-driven 2-speed 2-stage supercharger, ratios 6.39:1 and 8.03:1. Water-cooled inter-stage passages. Water-cooled intercooler.		
Carburation1 S.U. AVT44 twin-choke updraft carburetor with automatic mixture control and progressive boost control.		
Ignition2 B.T.H. C6SE12 or 2 Rotax NSE12-4 magnetos. 2 spark plugs per cylinder. Shielded wiring.		
LubricationPressure feed, 70 lb./sq.in. (4,9 kg/cm ²).		
StarterRotax hand and electric star	eter.	
Bore	137 mm 152 mm 27,0 1 6,0:1 0,757 m 1,145 m 1,981 m 0,57 m ² 744 kg 0,47 kg 245 g/hp/hr 10 g/hp/hr 100 octane 20,5 cs 58,1 hp/1 0,88 hp/cm ² 15,2 m/sec 17,6 kg/cm ²	
Output (take-off)1,290 h.p./3,000 r.p.m./54.3 in. (1 380 mm) Hg. boost Output (combat)1,570 h.p./3,000 r.p.m./11,500 ft. (3 500 m) 1,390 h.p./3,000 r.p.m./23,500 ft. (7 150 m) Output (cruising)1,090 h.p./2,650 r.p.m./16,000 ft. (4 900 m) 990 h.p./2,650 r.p.m./25,250 ft. (7 700 m)		
37		

Note: At an altitude of 23,500 ft. (7 150 m) the charge is compressed to a pressure of 5.1 times that of the surrounding atmosphere.

Rolls-Royce Merlin 24 (1-stage 2-speed)

Rolls-Royce Merlin (1-stage 2-speed)

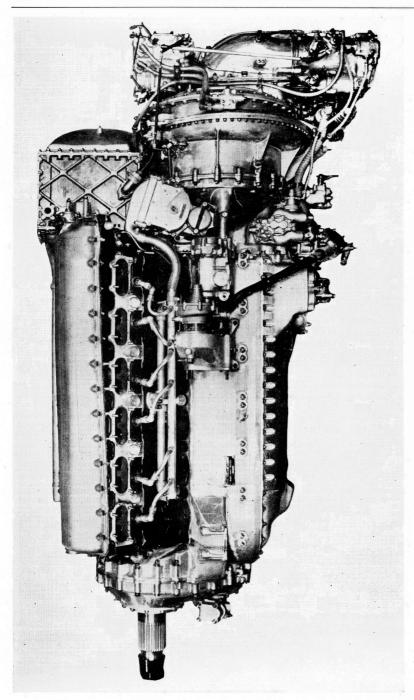
Kons-Royce Merrin 11-stage 2-speed		
Model Merlin 24.		
Type	essure liquid cooled, geared	
Construction 2-piece aluminum alloy crankcase. 2 aluminum alloy cylind blocks with a detachable head for each block. Steel cylind liners. 2 inlet valves and 2 exhaust valves (sodium coole per cylinder actuated by overhead camshaft. 6-throw 1-piecounterbalanced crankshaft supported in 7 plain bearin Spur reduction gear, ratio 0.42:1.		
Supercharger Gear-driven 1-stage 2-speed supe 9.49:1.	rcharger, ratios 8.15:1 and	
Carburation 1 S.U. AVT-40 2-barrel updraft carburetor with automatic mixture control and boost control.		
Ignition 2 B.T.H. C5SE12-S or Rotax NES12-4 magnetos. 2 14-mm sho reach spark plugs per cylinder. Shielded ignition system.		
Lubrication Pressure feed, 70 lb./sq.in. (4,9 kg/	(cm ²). Dry sump.	
StarterB.T.H. CA-4650 direct cranking electric starter.		
Stroke 6.00 in. 15 Displacement 1,649 cu.in. 27 Compression ratio 6.0:1 6,0:1 6,0:1 Width 29.8 in. 75 Height 41.2 in. 1 Length 71.0 in. 1 Frontal area 7.5 sq.ft. 0, Weight 1,450 lb. 65 Weight/horsepower 0.88 lb./h.p. 6, Fuel consumption (cr.) 0.52 lb./h.p./hr. 25 Oil consumption (cr.) 0.022 lb./hp./hr. 10 Gasoline grade 100/130 (D.E.D. 2475) 10 Oil grade (viscosity) 100 S.U. (D.E.D. 2472B) 20 Output/displacement 1.00 h.p./cu.in. 60 Output/piston area 5.97 h.p./sq.in. 0, Piston speed (max.) 3,000 ft./min. 15	37 mm 52 mm 7,0 lit 0:1 0:1 0:46 mm 803 mm 70 m² 58 kg 40 kg/hp 35 g/hp/hr 0 g/hp/hr 00/130 grade 0,5 cs 0,7 hp/lit 91 hp/cm² 5,2 m/sec 3,5 kg/cm²	
Rating (take-off) 1,610 h.p./3,000 r.p.m./66.4 Rating (military, low) . 1,640 h.p./3,000 r.p.m./2,000 Rating (military, high) . 1,500 h.p./3,000 r.p.m./9,500 Rating (normal, low) . 1,240 h.p./2,850 r.p.m./10,00 Rating (normal, high) . 1,175 h.p./2,850 r.p.m./17,50 Rating (cruising, low) . 1,000 h.p./2,650 r.p.m./9,250 Rating (cruising, high) . 970 h.p./2,650 r.p.m./16,000	0 ft. (600 m) 0 ft. (2 900 m) 00 ft. (3 000 m) 00 ft. (5 300 m) 0 ft. (2 800 m)	

This engine also has military ratings of 1,730 h.p./3,000 r.p.m./sea level and 1,780 h.p./3,000 r.p.m./4,000 ft. (1 200 m), with 80.8 in. (2 052 mm) \pm 25 lb. boost and 100/150 grade gasoline.

Merlin 25: Same as Merlin 24, but with reverse coolant flow.

Merlin 28, 29, 31, 33, 38, 224, 225: Similar to Merlin 24. Built by Packard Motor Car Company in the United States of America.

New



Rolls-Royce Merlin 66 (2-stage 2-speed)

Rolls-Royce Merlin (2-stage 2-speed)

Model Merlin 66 (RM 10 SM).		
Type	oressure liquid cooled, geared	
Construction 2-piece aluminum alloy crankcase. 2 aluminum alloy cylind blocks with a detachable head for each block. Steel cylind liners. 2 inlet valves and 2 exhaust valves (sodium cooled) programmer cylinder actuated by overhead camshaft. 6-throw 1-piece count balanced crankshaft supported in 7 plain bearings. Spur duction gear, ratio 0.477:1.		
Supercharger Gear-driven 2-stage 2-speed sup 7.06:1, Liquid-cooled inter-stage		
Carburetion 1 Rolls-Royce Bendix-Stromberg updraft carburetor with automa gressive boost control.		
Ignition 2 B.T.H. C6SE12S, or Rotax short reach spark plugs per cylin		
Lubrication Pressure feed, 70 lb./sq.in. (4,9	kg/cm ²). Dry sump.	
Starter B.T.H. CA-4750 direct cranking	electric starter.	
Compression ratio 6.0:1 Width 29.8 in. Height 45.1 in. Length 78.0 in. Frontal area 7.5 sq.ft. Weight 1,650 lb. Weight/horsepower 0.97 lb./h.p. Fuel consumption (cr.) 0.53 lb./h.p./hr. Oil consumption (cr.) 0.016 lb./h.p./hr. Gasoline grade 100/130 (D.E.D. 2475) Oil grade (viscosity) 100 S.U. (D.E.D. 2472B) Output/displacement 1.04 h.p./cu.in. Output/piston area 6.20 h.p./sq.in. Piston speed (max.) 3,000 ft./min. B.m.e.p. (max.) 274 lb./sq.in.	63,1 hp/lit 0,96 hp/cm ² 15,2 m/sec 19,2 kg/cm ²	
Rating (take-off) 1,320 h.p./3,000 r.p.m./54 Rating (military, low) 1,705 h.p./3,000 r.p.m./5,7 Rating (military, high) . 1,580 h.p./3,300 r.p.m./15, Rating (normal, low) 1,400 h.p./2,850 r.p.m./9,5 Rating (normal, high) 1,310 h.p./2,850 r.p.m./19 Rating (cruising, low) 1,100 h.p./2,650 r.p.m./11 Rating (cruising, high) . 1,040 h.p./2,650 r.p.m./20	750 ft. (1 700 m) ,000 ft. (4 900 m) 250 ft. (2 800 m) ,000 ft. (5 800 m) ,250 ft. (3 400 m)	

The above military ratings are with 66.4 in. $(1.686~\text{mm}) \pm 18.0~\text{lb}$. boost. This engine also has military ratings of 2,000 h.p./3,000 r.p.m./sea level and 1,860 h.p./3,000 r.p.m./10,500 ft. (3.200~m), with 80.8 in. $(2.052~\text{mm}) \pm 25.0~\text{lb}$. boost and 100/150~grade gasoline.

Merlin 65, 67 (RM 10 SM): Same as Merlin 66, but gear ratio 0.42:1.

Merlin 85 (RM 10 SM): Similar to Merlin 66, but with take-off rating of 1,750 h.p./3,000 r.p.m./72.0 in. (1 829 mm) + 21.0 lb. boost.

Other models of Rolls-Royce Merlin (2-stage) engines will be found on page 205.

Rolls-Royce Merlin 130 (2-stage 2-speed)

Rolls-Royce Merlin (2-stage 2-speed)

· · · · · · · · · · · · · · · · · · ·	
Model Merlin 130 (RM 14 SM). Type	pressure liquid cooled, geared
drive, supercharged, 4-cycle.	9 1 11 11 11 11
Construction2-piece aluminum alloy cranke	for each block. Steel cylinder
	xhaust valves (sodium cooled)
	head camshaft. 6-throw 1-piece
counterbalanced crankshaft su	apported in 7 plain bearings.
	2:1. Provision for Rotol remote
drive accessory gear box.	5.50
Supercharger Gear-driven 2-stage 2-speed so	upercharger, ratios 5.79:1 and
7.06:1. Liquid-cooled inter-stage Carburetion 1 Rolls-Royce-S.U. variable-str	
	o eye of supercharger impeller.
Downdraft air intake Automat	ic fuel-air ratio control.
Ignition	x NSE12-6, magnetos. 2 14-mm
short reach spark plugs per cyl	linder. Shielded ignition system.
Lubrication Pressure feed, 70 lb./sq.in.	(4,9 kg/cm ²). Main bearings
lubricated by hollow crankshaf Starter	t end-to-end system. Dry sump.
StarterB.1.H. CA-4750 direct crankin	g electric starter.
Bore	137 mm
Stroke	152 mm
Displacement	27,0 lit
Compression ratio 6.0:1	6,0:1 780 mm
Width	1 014 mm
Length	2 253 mm
Frontal area	0.70 m^2
Weight	778 kg
Weight /hersenewer 0.04 lb /h n	0,43 kg/hp
Fuel consumption (cr.) . 0.50 lb./h.p./hr.	225 g/hp/hr
Fuel consumption (cr.)0.50 lb./h.p./hr. Oil consumption (cr.)0.014 lb./h.p./hr.	6 g/hp/hr
Gasoline grade100/130 (D.E.D. 24/3)	100/130 grade
Oil grade (viscosity) 100 S.U. (D.E.D. 2472B Output/displacement 1.11 h.p./cu.in.	67,8 hp/lit
Output/piston area6.66 h.p./sq.in.	$1,03 \text{ hp/cm}^2$
Piston speed (max.)3,000 ft./min.	15,2 m/sec
B.m.e.p. (max.)	20.6 kg/cm^2
Rating (take-off)1,645 h.p./3,000 r.p.m./6	66.4 in. (1 686 mm) ±18.0 lb.
Rating (military, low)1,830 h.p./3,000 r.p.m./5	
Rating (military, high) . 1,690 h.p./3,000 r.p.m./1	18,000 ft. (5 500 m)
Rating (normal, low)1,410 h.p./2,850 r.p.m./1	10,500 ft. (3 200 m)
Rating (normal, high) 1,325 h.p./2,850 r.p.m./2	20,750 ft. (6 300 m)
Rating (cruising, low) 1,250 h.p./2,650 r.p.m./1	10,750 ft. (3 300 m)
Rating (cruising, high) 1,190 h.p./2,650 r.p.m./2	24,250 H. (7 400 m)
The above military ratings are with 70.6 in. (1.7)	90 mm) + 20.0 lb. boost. This

The above military ratings are with 70.6 in. (1 790 mm) ± 20.0 lb. boost. This engine also has military ratings of 2,020 h.p./3,000 r.p.m./1,500 ft. (450 m) and 1,845 h.p./3,000 r.p.m./14,250 ft. (4 300 m), with 80.8 in. (2 052 mm) ± 25.0 lb. boost and 100/150 grade gasoline.

Merlin 100, 101 (RM 14 SM): Similar to Merlin 130. Updraft air intake.

Merlin 120 (RM 14 SM): Similar to Merlin 130, but with reduction gear ratio
0.375:1, and 2 co-axial contra-rotating propeller shafts.

Merlin 131, 133 (RM 14 SM): Same as Merlin 130, but propeller shaft rotates in opposite direction.

Merlin 132 (RM 14 SM): Same as Merlin 130.

Other models of Rolls-Royce Merlin (2-stage) engines will be found on page 205.

Additional Models of Rolls-Royce Merlin (2-stage) Engines

(Continued from pages 195 and 197)

Merlin 63, 63A, 64 (RM 8 SM): Similar to Merlin 66, but with supercharger ratios 6.39:1 and 8.03:1. Reduction gear ratio 0.477:1. 1,280 h.p./3,000 r.p.m./take-off; 1,710 h.p./3,000 r.p.m./8,500 ft. (2 600 m) and 1,505 h.p./3,000 r.p.m./21,000 ft. (6 400 m) military ratings; 1,400 h.p./2,850 r.p.m./12,000 ft. (3 700 m) and 1,250 h.p./2,850 r.p.m./24,000 ft. (7 300 m) normal ratings.

Merlin 68, 69, 266P: Similar to Merlin 63, but with supercharger ratios 5.80:1 and 7.35:1. Reduction gear ratio 0.42:1 or 0.477:1. 1,670 h.p./3,000 r.p.m./66.6 in. (1 691 mm) + 18.3 lb. boost/take-off; 1,700 h.p./3,000 r.p.m./6,400 ft. (1 900 m) and 1,490 h.p./3,000 r.p.m./19,400 ft. (5 900 m) military ratings; 1,140 h.p./2,650 r.p.m./10,600 ft. (3 200 m) and 1,020 h.p./2,650 r.p.m./23,200 ft. (7 100 m) normal ratings. 100/130 grade gasoline. Built by Packard Motor Car Company in the U.S.A.

Merlin 70, 71 (RM 11 SM): Similar to Merlin 66, but with supercharger ratios 6.39:1 and 8.03:1. Reduction gear ratio 0.477:1. 1,240 h.p./3,000 r.p.m./take-off; 1,710 h.p./3,000 r.p.m./11,000 ft. (3 400 m) and 1,475 h.p./3,000 r.p.m./23,250 ft. (7 100 m) military ratings; 1,360 h.p./2,850 r.p.m./13,750 ft. (4 200 m) and 1,210 h.p./2,850 r.p.m./26,000 ft. (7 900 m) normal ratings.

Merlin 72, 73 (RM 8 SM): Similar to Merlin 63, but with gear ratio 0.42:1. Merlin 76, 77 (RM 11 SM): Same as Merlin 70, but with gear ratio 0.42:1. Merlin 102 (RM 14 SM): See complete specification on page 213.

Merlin 113, 114 (RM 16 SM): Similar to Merlin 130, but with updraft air intake, and supercharger ratios 6.39:1 and 8.03:1. Reduction gear ratio 0.42:1. 1,535 h.p./3,000 r.p.m./66.4 in. (1 686 mm) + 18.0 lb. boost/take-off; 1,690 h.p./3,000 r.p.m./13,000 ft. (4 000 m) and 1,435 h.p./3,000 r.p.m./27,250 ft. (8 300 m) military ratings; 1,380 h.p./2,850 r.p.m./15,750 ft. (4 800 m) and 1,200 h.p./2,850 r.p.m./29,750 ft. (9 000 m) normal ratings. 100/130 grade gasoline. Also, 1,960 h.p./3,000 r.p.m./7,750 ft. (2 400 m) and 1,690 h.p./3,000 r.p.m./22,000 ft. (6 700 m) military ratings, with 70.6 in. (1 790 mm) + 25.0 lb. boost and 100/150 grade gasoline.