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WAR DEPARTMENT AIR CORPS, MATERIEL DIVISION

OR CHANGED TO A 24-41

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MEMORANDUM REPORT ON Boeing B-17F airplane, AC No. 41-24340

Date September 7, 1942

SUBJECT: Acceptance Performance Tests

SECTION Flight Classification changed to UNCLASSIFIED

SERIAL No.FS-M-19-1470-A

by authority of CG, AMC
DATE 22 Grane 1949

Capt. USAS.

Contract No.

Expenditure Order No. 1125 11 112

Barchage Order No.

A. Purpose

To report on acceptance performance tests conducted at the manufacturer's plant on the B-17F airplane, AC No. 41-24340. Airplane equipped with four (4) Wright R-1820-65 engines with torque meters: exhaust driven turbo superchargers: threebladed constant speed, full feathering, propellers, blade design No. 6477A-0, blade angle range 20° to 88° at 42 inch radius. Landing gear retracted, wing flaps neutral, intercooler shutters wide open unless otherwise specified. Tests were conducted under two load conditions: a gross weight of approximately 41,000 pounds (c.g. location 23.33 percent m.a.c., wheels up) and a gross weight of approximately 56,000 pounds (c.g. location 23.68 percent m.a.c., wheels up). De-icer equipment in place, marker beacon, radio compass, liaison and command set antenna in place. Armament in stowed position: two .50 caliber machine guns, B.A.C. type tail installation; two .50 caliber machine guns, Turret, lower ball, model BT (Briggs Manufacturing Company): two .50 caliber machine guns, Turret, Upper (Sperry Company); nose guns not in place but supporting brackets installed in windows and nose.

B. Test Results

1. Level flight speeds; cowl flaps closed:

Altitude Ft.	True Speed MPH	Ave. bhr per Engine	RPM	Spec. Fuel Consumption 1b/bhp/hr	Ave. Man. Press.	Ave. Turbo RPM	Instantaneous Gross Weights
30,000	298.5 282.1	887 867	2500 2500		37.7	21,300	39 ,400 53 ,00 0
30,000 25,000	309.	1190 *	2500	.670 (AR)	45.5	21,100	42,452
25,000	291	1000	2300	.604 (AR)	39.2	18,900	41.947
25,000	258 242	750	2000	.530 (AR)	30.7	16,300	41,542
25,000	242	650	1900	.457 (AL)	28.9	15,400	41,222
25,000	217	550	1800	.435 (AL)	26.6	14,000	40,892

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Altitude	True Speed	Ave. bhp		Consu	Fuel	Ave. Man.	Turbo	Instantaneous Gross
It.	MPH	Engine	RPM	1b/bh	p/nr	Press.	RPM	Weights
		* 95						
25,000	205	5∞	1850		(AL)	22.2	11,800	
25,000	179	425	1900	.461	(AL)	18.78	9,100	40,552
25,000	168	425	- 2800	-457	(AL)	20.2	10,600	40,422
25,000	299	1190*	2500	.670	(AR)	45.5	21,100	49.643
25,000	278	1000	2300	.604	(AR)	39.2	18,900	49,243
25,000	237	750	2000	.530	(AR)	30.7	16,300	48,903
25,000	219	650	1900	·530 ·485	(AR)	27.5	15,400	48,583
25,000	218	650	2050	.526	(AR)	26.5	14,600	48,113
25,000	229	700	2050	.538	(AR)	28.3	15,300	47.823
15,000	282	1200	2500	.660	(AR)	48.5	16,300	42,96C
15,000	264	1000	2300	.600	(AR)	738,9	14, 250	42,575
15,000			2000	-530	(AR)			12,070
15,000	236	750		46	(AL)	32.0	11,050	42,270
15,000	223.	650	1900			30.8	10,100	42,010
15,000	205	550	1710	-1427	(AL)	28.5	9,100	
15,000	172	400	1750		(AL)	21.9	3200	41,520
15,000	167	400	1550	.436	(AL)	22.65	5400	41,270
15,000	176	425	1550	- भूग	(AL)	54.45	7,400	41,130
15,000	275	1200	2500	1660	(AR)	45.8	16,300	49,177
15,000	255	1000	2300	.600	(AR)	38.9	14,250	48,897
15,000	223	750	2000	.530	(AR)	32.0	11,050	48,597
15,000	206	650	1900	.500	(AR)	29.0	10,100	48,097
15,000	182	550	1710	-475	(AR)	26.4	9,100	47,627
15,000	167	500	1800	.441	(AL)	23.18	6,800	47.247
15,000	185	550	1850	.भुगंब	(AL)	25.0	8,800	
5,000	256	1200	2500	.650	(AR)	47.2	10,900	
5,000	5/10	1000	2300	.610	(AR)	40.5	8,800	42.627
5,000	215	750	2000	-525	(AR)		4,600	42,277
5,000	505	650	1900	425	(AL)	33.6 33.0	4,100	12,007
5,000			1710	1:25	(AL)		3,800	
5,000	189	550 450	1400	.425	(AL)	31.5		
5,000	170	450	1400	.428		34.6	5,550	41,417
2,000	147	350	1000	.455	(AL)	24.7	5150	41,187
5,000	148	350	1650 1450 1250 2500 2300 2000	.455 .440 .421 .650 .610	(AL)	21.1	2750 2750 2650 10,900 8,800 4,600	41,007
5,000	14/	350	1250	.421	(AL)	25.4	2650	40,527
5,000	2 52	1200	2500	.650	(AR)	47.2	10,900	53.775
5,000	234	1100 .	2300	.610	(AR)	40.5	8,800	52,675
5,000	207	750	2000	.525	(AR)	33.6	4,600	52,375
5,000	194	650	1900	.496	(AR)	31.5	4,100	51,955
5,000	175	550	1710 1800	.467	(AR) (AR) (AR) (AR)	27.1 47.2 40.5 40.5 33.5 31.5 28.0	3,800	40,827 53,775 52,675 52,375 51,955 51,675 51,075
5.000	161.0	500	1800	.433	(AL)	28.0	3.700	51.075
5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000	163.0	500	1650	·433 ·427	(AL)	30.2	3700	50.995
5,000	148 147 252 234 207 194 175 161.0 163.0 160	350 350 1200 1100 750 650 550 500	1650 1900	441	(AL)	27.3	3,700 3700 3700	50,995 50,595
5,000	139.0	450	1750		(AL)	25.7	3400	50.355

^{*}Above critical altitude on inboard engines. See paragraph No. 4.

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- 2. Carburetor pre-heat checks at 5000 feet and 10,000 feet at 2000 RPM and 650 b.h.p. showed a carburetor air temperature rise of approximately 3°C when the intercooler shutters were closed.
- 3. Climbs with turbo superchargers operating to maintain 1000 b.h.p. up to the critical altitude determined by limiting turbo RPM; climbs were continued above the critical altitude at the power developed with the superchargers operating at the limiting turbo RPM of 21,300. Mixture automatic rich, cowl flaps wide open.

Climbs: Light Load Condition

Altitude Ft.	True Speed MPH	RPM	Ave.b.h.p. per engine Inb. Outb.	Ave. Man. Pressure Inb. Outb.	Rate of Climb ft/min.	Time to Climb Min.	Gross Weight lbs.
					63		3,1
0	124	2300	1000: 1000	42.5 : 42.5		0	44,460
5,000	134	2300	1000: 1000	41.5 : 41.0	1200	4.2	43,500
1.0,000	134 144	2300	1000: 1000	40.5: 40.0	1165	8.4	42,650
15,000	155	2300	1000: 1000	39.5 : 39.3	1100	12.8	42,100
20,000	168	2300	1000:1000	39.6: 39.0	1000	17.5	41,650
25,000	181	2300	1000 : 1000	39.8: 38.8	880	22.8	41,050
27, 200*	188	2300	1000*: 1000		820	25.4	40,850
28,600**	192	2300		*37.8 : 39.0	765	27.2	40,700
30,000	197	2300		36.2: 37.2	655	29.3	40,550
35,000	207	2300	770 : 810	29.7: 30.1	230	41.4	39,800
36,600	210	2300	720 : 760	27.5 : 29.0	100	51.5	39,300
37,800	212	2300	685 : 725	20.0 : 27.0	0		

^{*} Critical altitude inboard engines - Inboard turbos at limiting RPM.

** Critical altitude outboard engines - Outboard turbos at limiting RPM.

S/C Service Ceiling.

A/C Absolute Ceiling.

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Climbs: Heavy Load Condition

A1444.44	True			b.h.p.	Ave. Man.	Rate of		
Altitude Ft.	Speed. MPH	RPM	per of Inb.	outb.	Pressure Inb. Outb		Climb Min.	Weight lbs.
0	138	2300	1000 :	1000	42.0 : 42.	5 780	0	55.900
5,000	149	2300	1000:	1000	40.8: 40.	8 775	6.4	55,050
10,000	160	2300	1000:	1000	39.3: 39.	8 720	13.1	54,500
15,000	173	2300	1000:	1000	39.5 : 39.		20.5	53,900
20,000	187	2300	1000:	1000	39.5 : 38.		29.3	53,400
25,000	204	2300	1000:	1000	39.5 : 38.		40.3	52,850
27,800*	213	2300	1000*:	1000	39.6: 38.		48.1	52,575
29.300**	218	2300	955:	1000*	*37.0:38.		53.3	52,400
30,000	219	2300	935:	978	36.0: 37.	3 180	53.3 56.7	52,230
31,000	220	2300	925:	945	34.5 : 35.	100	63.7	52,000
32,100	221	2300	870:	910	34.5 : 35. 33.0 : 34.	0		

- Critical Altitude inboard engines inboard turbos at limiting RPM.
 •• Critical altitude outboard engines outboard turbos at limiting RPM.
- S/C Service Ceiling A/C Absolute Ceiling

4. Critical Altitudes

Approximate . Gross Weight lbs.	Flight t Condition	Turbos	al Altit at 21,3 imit		b.h.p. per engine	Engine RPM
		Inb.	Outb.	Ave.		
41,000	Optimum Climb	27,200	28,600	27,900	1000	2300
56,000	Optimum Climb	27,800	29,300	28,550	1000	2300
	Level Level	5/1, 1/00*	26,400	25,400 30,700	1200*	2500 2300

- At 25,000 feet the b.h.p. of the outboard engines is 1200 b.h.p. per engine at 20,800 turbo RPM; the b.h.p. of the inboard engines is 1180 b.h.p. per engine at limiting turbo RPM (21,300).
- 5. The following stall date was determined in flight. Wt. 41,000 pounds.

Configuration	Indicated Stal Power Off	ling Speeds Power On
Clean Gear Down	97 MPH 98 MPH	95 MRS
Gear and full flaps down	88 MPE	-

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6. The following data was obtained on two and three engine operation. Propellers were feathered and cowl flaps closed on dead engines. Operating engines were run at 2300 RPM and 1000 b.h.p. with cowl flaps wide open and with mixture automatic rich.

Condition Checked	Approximate Weight lbs.	Engines stoppe Propellers Feathered	d Altitude Ft.	Rate of Climb
2-Engine	41,500	#1 and #2	15,000	+55
2-Engine	53,100	#1 and #2	7,300	-135
2-Engine	53,900	#1 and #2	10,500	-200
3-Engine	51,700	#1	21,700	100

Difficulty was experienced in unfeathering the dead engines after an extended period in the feathered position in flight (due to cooling of the oil in the propeller mechanism).

With engines #1 and #2 dead and propellers feathered and with the vacuum selector on #3 engine, the de-icer boots would inflate even when the de-icer valve was in the "off" position.

- 7. A marked condition of directional hunting was observed in high speed level flight rums. This became more pronounced as the gross weight was increased and the center of gravity was moved aft.

 Directional hunting was also observed in the heavy weight three-engine climbs (See paragraph 6 above).
- 8. Total distance required to take off and clear a 50-foot obstacle, using one-third wing flaps was: 1705 feet, average of four trials at a gross weight of 41,000 pounds and 2930 feet, average of best two of four trials at a gross weight of 55,000 pounds; best I.A.S. for take off at 41,000 pounds was 92 MPH; and at 56,000 pounds was 106 MPH.
- 9. Determination of airspeed errors with two type D-2 airspeed heads supported on each side of and normal to the fuselage in positions 34-1/2° below the horizontal. Heads were located 20.2" from the fuselage and 56.3" aft of the plastic nose section. Static lines interconnected, but only right hand pressure line connected to the cockpit indicator. Barometric pressure at time of the test was 30.07" Hg.

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Indicated Airspeed MFH	Indicator vs. Water Column MPH	Calibrated Airspeed MPH	Air speed Installation Error MPH	
225	226	226	0	
225 215 195 185	217 197 187	217 197 18 7		
ig	176 156	175.5 155.5	7.	
175 155 135	135	134	+1.0	

10. Gooling data obtained during the tests is being forwarded to the Power Plant Laboratory.

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